

DESCRIPTIVE MEMORY

Composite biomaterial for bone implants.

- 5 This invention is applied in the field of synthesis and application of biomaterials, in particular those well-known as composed or mixed biomaterials ("composites") in this case formed by ceramic of calcium carbonate-phosphates and derivative polymers of the vinyl acetate able to act as substitutes of the hard tissue when it has been damaged or lost or other biomedical applications as drug supports, controlled drug delivery systems, etc.
- 10 The need to substitute, reconstruct and/or regenerate the damaged or lost bone tissue in different places of the human body has been a challenge faced with more or less success along the centuries since the very beginning of humanity. Although one of the first solutions found was the use of different types of bone graft, nowadays they are being substituted by other biomaterials due to their diverse limitations, related mainly to the
- 15 difficulty in their obtainment, trouble and surgical risks for the patients and variable effectiveness among others. The materials employed for these purposes make a long list that includes different types of metals, polymers, ceramic and glasses that are known generically as bone graft substitutes (Senn N. *On the healing of aseptic cavities by implantation of antiseptic decalcified bone*. *Amer. J. Med. Sc.*, 98: 219-243; 1889., Weber
- 20 J.M., White E.W. *Carbonates minerals are precursors of new ceramic, metal and polymer materials for biomedical applications*. *Min. Sci. Eng.*, 5: 151; 1973, Williams D.F. *Challenges in materials for health care applications*. *Angew. Chem. Adv. Mater.*, 101(5): 678; 1989, Hench L.L., Wilson T. *Surface-activate biomaterials*. *Science*, 226: 630; 1984). It can be said that until now the ideal biomaterial that suits all the exigency of the bone
- 25 reconstructive surgery for different medical specialties has not been found, however, there is a widespread consent among the specialists, that from the point of view of their biocompatibility, tolerance by the human body and effectiveness in the cure, the calcium phosphates and in particular the hydroxyapatites are the most promising biomaterials in this field (Klein C.P.A.T., Dreissen A.A., of Groot K., Van den Hooff A., *Biodegradation*
- 30 *behavior of various calcium phosphate materials in bone tissue*. *J. Biomed. Mater. Head.*, 17: 769-784; 1983, Shinazaki K., Mooney V., *Comparative study of porous hydroxyapatite and calcium material phosphate in bone substitute*. *J. Orthop. Head.*, 3: 301; 1985, Damien C.J., Parsons J.R. *Bone graft and bone graft substitutes: TO review of current*

technology and applications. *J. Appl. Biomater.*, 2:187-208; 1991, Jallot E. Correlation between hydroxyapatite osseointegration and Young's Modulus. *Med. Eng. Phys.*, 20: 697 ; 1998). It is it because these substances present a great chemical and structural identity with the mineral support of the bone, well-known as the "biological apatite". That is the reason why these compounds have become successful in the clinical use, mainly in the last 30 years (Cottrell D.A., Wolford L.M. Long-term evaluation of the uses of coralline hydroxyapatite in orthognatic surgery. *J. Oral Maxillofac. Surg.*, 56: 935; 199,. Ayers R.A., Simske S.J., Nunes C.R., Wolford L.M. Long-term bone ingrowth and residual microhardness of porous block hydroxyapatite implants in human. *J. Oral Maxillofac. Surg.*, 56: 1297; 1998, González R., Blardoni F., Master H., Pereda O., Pancorbo E., Cienega M.A. Long-term results of the coralline porous hydroxyapatite HAP-200 ace bone implant's biomaterial in orthopedics and traumatology. *CENIC Biological Sciences have*, 32(2): 97-101; 2001).

But the research carried out by different specialists have allowed to check that the bone is formed by an inorganic support (approximately 65%) constituted mainly by these calcium phosphates above mentioned and the rest (35%) is organic matter and water. The organic phase is for the most part made up of collagen found in a close interrelation with the biological apatite (Weiner S., Traub W. *Organization of hydroxyapatite crystals within collagen fibrils. FEBS*, 206(2): 262; 1986).

Knowledge of the composition and structure of the bone tissue has stimulated the research and development of biomaterials of calcium phosphates with different composition, structure, porosities and with different biodegradation behaviors "in vivo". Nowadays there is a great variety of this type of implants among them those described in the patents US 4976736 (Dec., 1990), US 5900254 (May, 1999), FR 2776282 (Sept. 1999), US 6001394 (Dec. 1999), US 6331312 (Dec. 2001). Natural polymeric biomaterials (collagen, quitosane, cellulose, etc) as well as synthetic from different nature and origin, simulating the organic part of the bone have also been developed and applied with these purpose [US 5837752 (Nov. 1998), US 5919234 (Jul. 1999), US Patent Application 2003114552 (Jun. 2003)]. More recently an intense work on the production of composed or mixed materials (composite), made up by calcium phosphates and hydroxyapatite with different types of natural and synthetic polymers is being done with the purpose of achieving products with chemical, physical and mechanical properties more similar to the

bone and with which a better functional acting as substitutes of the bone graft can be achieved.

A great number of combinations of this type of composed materials (composite) has been developed in the last years, among them can be mentioned the following:

- 5 hydroxyapatite, collagen and a glycosaminoglycan (US 5071436, 1991), mixture of calcium phosphates with cellulose (FR2715853, 1995), hydroxyapatite with polylactic acid (WO9746178, 1997), hydroxyapatite with silicone (US5728157, 1998), calcium phosphate with cellulose and its derivatives (US6558709, 2003), several salts of calcium with several formulations of polymers (US6579532, 2003), hydroxyapatite, bone and several inorganic
10 salts with polyethyleneglycol, waxes, hydrogels and acrylic latex (US 6605293, 2003).

No report on possible combinations of derivative polymers of vinyl acetate and crotonic acid with any of the inorganic salts possible to be used as implant biomaterial was found.

- Nevertheless, although the above products have shown good results in some
15 medical applications, they don't still satisfy the diverse and growing need of the reconstructive surgery of the bones of different regions of the human body.

- For some applications the surgeons prefer the biomaterial to be implanted reabsorb quickly leaving new bone in its place, in other cases it is demanded that the implant remains unchangeable for longer period of time according to the place and magnitude of
20 the lesion to treat. Additionally it is very favorable if the biomaterial is able to deliver drugs in a controlled way, because it allows to treat different pathologies of the bone like infections, inflammatory processes, neoplasy, etc. at the same time.

On the other hand, many of the existing biomaterials for bone implants are not economically viable to apply them in mass population.

- 25 Recently derivative polymers from vinyl acetate and crotonic acid able to act as appropriate supports for the production of medicament of sustained action have been developed (Cuban Patents No. 22199 of 1993, 22880 of 2003, Int. Appl. PCT/CU99/00002 1999).

- The present invention also involves new applications of these polymers in the
30 production of implantable biomaterials in humans to reconstruct the bone tissue and for other therapeutic applications or reconstructive surgery.

The main objective of this invention is to obtain composed or mixed biomaterials ("composite") made up of calcium phosphates, carbonates and hydroxide, hydroxyapatite,

carbonate-apatite or their mixtures in different proportions joined to derivative polymers from vinyl acetate and crotonic acid with appropriate properties to work as substitutes of bone implant.

Another objective of this invention is that the developed biomateriales can be dense or porous and with different biodegradation grades according to surgical necessities for the place, type of bone and magnitude of the lesion to treat.

We also search for that these biomateriales be formed by successive layers ceramic-polymer-ceramic or polymer-ceramic-polymer in such a way that surfaces of contact of the biomaterial with the live tissue can be obtained only formed by the polymer, by the ceramic or by both.

As application examples, clarifying the carrying out of our invention we give the following:

The developed biomateriales are made up of two types of compounds, an inorganic phase (A) and an organic phase (B).

The inorganic phase (A) it is constituted by calcium phosphates, hydroxide, carbonates, hydroxyapatite and carbonate-apatite or a mixture of them in different proportions as it is shown in the following chart:

CHART 1. Composition of some mixtures of inorganic compounds (A) employed in the preparation of biomaterials.

Mix tures	Caa(PO ₄) _b (H)c(CO ₃) _d (OH) _e (approximated value of the subindexes)					Molar ratio Ca/P
No.	a	b	c	d	e	
1	3	2	0	0	0	1.5
2	10	6	0	0	2	1.66
3	10	6	0	1	0	1.66
4	96	59	4	9	1	1.62
5	100	3	0	95	1	33
6	44	33	16	2	1	1.3
7	9	5	1	1	2	1.8
8	9	4	2	2	2	2.25

9	10	3	0	5	1	3.3
10	9	6	2	0	2	1.5

The organic phase (B) is constituted by breakups of poly-vinylacetate-co- vinyl alcohol (POVIAC) of composition between 1 and 25% molar of monomeric units of vinyl alcohol, of molecular mass and purity similar to the one described for the polyvinylacetate;

- 5 poly-vinylacetate of molecular mass between 10 000 and 250 000 D, with content of monomer residual between 0 and 100 ppm, acidity up to 0.5% referred to acetic acid, content of heavy metals referred to lead lower than 20 ppm and free from peroxides (POVIAC1); polyvinylacetate co crotonic acid with composition of crotonic acid between 1 and 40% in weight of monomeric units of crotonic acid, monomer content between 0 and
- 10 100 ppm, molecular mass between 10 000 and 25 000 D and free from peroxides (CROTAV) or mixture of them in ethanol or acetone in variable concentrations according to the percentage of the polymer wanted to be incorporated to the biomaterial.

EXAMPLE 1.

- 15 A homogeneous mixture of calcium salts with an approximate composition to the represented in No. 10 (chart 1) with a mean size of particles of 0.1 mm, was moistened gradually with a solution of POVIAC (25%) in acetone until obtaining a paste. The mixture was sieved to obtain particles between 1 and 2 mm of diameters and was left to dry at room temperature. The dried granule was put to grind in a comminution mill and the
- 20 obtained powder was moistened again with acetone, sieved and dried to obtain a compact granulated with a mean size of the particles from 1 to 2 mm.

The product thus obtained with a content of approximately 20% of the polymer is appropriate as material of bone implant for the filling of cavities in the bone such as the sequels of tumors and cysts.

EXAMPLE 2.

To the mixture of inorganic salts described in the previous example was added acetyl salicylic Acid (ASA) and then mixed appropriately to obtain a homogeneous mass, it was proceeded in the same way to obtain a granule with 15% of POVIAC1 and 2.5% of ASA. This "composite" behaves as a system for controlled delivery of the drug (Fig.1).

EXAMPLE 3

A portion of granules of porous hydroxyapatite HAP-200 (González R.; Melo M.C.; Pérez A.; Rodríguez B.C. Coralline Porous Hydroxyapatite HAP-200. Main Physical-chemical characteristic. Química Nova, 16 (6) November-December: 509-512; 1993) with particle size between 2 and 2.5 mm and with similar composition to the mixture 2 is submerged in a suspension in acetone of 25% of POVIAC and 10% of mixture No. 5 (chart 1) with size of particles of 0.1 mm. is stirred during 10 min. The granule is separated and dried in the air. The product obtained in this way keeps its original porous structure with a polymer layer stuck in the whole surface (Fig. 2).

EXAMPLE 4.

The product obtained in the previous example was tested by means of implants in bone in the superior extremities of primates after being sterilized with gamma radiation at 25 Kgy, showing excellent results in the bone repair without adverse local or general response after 18 months (Fig. 3).

EXAMPLE 5.

A homogeneous mixture of calcium salts with an approximate composition to the represented in No. 10 (chart 1) with a mean size of the particles of 0.1 mm, was moistened gradually with a solution of CROTAV (26%) in ethanol until obtaining a paste. The mixture was sieved to obtain particles between 1 and 2 mm of diameters and left to dry at room temperature. The dried granule was milled in a commiseration mill and the obtained powder was moistened again with ethanol, sieved again and dried to obtain a compact granule with mean size of the particles from 1 to 2 mm.

The product thus obtained with a content of approximately 15% of the polymer is appropriate as material for bone implant for the filling of cavities in the bone such as the sequels of tumors and cysts.

EXAMPLE 6

Two types of granule prepared according to the procedure described in example 5, one with a similar composition to that of the mixture 2 (G2) and another with that of the mixture 5 (G5) were implanted in bone tissue of rats (femur). The first on the left side and another on the right side after being sterilized with gamma rays at 25 Kgy. The implants were removed and analyzed at different times of postoperative evolution, being determined the variation in the composition of phases by means of FTIR spectroscopy and variation of molar ratio Ca/P by chemical analysis. It was found that while granule G2 did not change its composition considerably in 90 days, granule G5 degraded relatively quickly incorporating phosphorous to its structure to come closer to the half composition of the bone (Fig. 4).

The present invention presents the following advantages:

- 1- Physically and mechanically very stable biomaterials are obtained without the crumbling or loosening of isolated particles.
- 2- The obtained biomaterials can be dense or porous and they present appropriate biomechanical properties to work as bone graft substitutes.
- 3- Biomaterials with different degradation speeds in correspondence with the composition of the present phases are obtained.
- 4- The developed biomaterials also work as controlled drug delivery systems, with which is possible to restore the damaged or lost bone at the same time and to treat different bone pathologies with drugs like antibiotics, antinflammatories, etc.
- 5- The obtained biomaterials have such porosity that they form a viable matrix for the growth of new tissue in their interior when they are implanted either in soft tissue or in the bone without forming "sack bottom"